



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2372-1
Job Sheet 186390



Part No: D2372-1

Job Qty: 30 ea

Part Name: Cam Lever



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 11/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D2372 REV B IPP REV:A 12.02.07 new issue DD verf:JLM IPP REV:B 18.06.13 ADDED ***inspect condition of threads*** DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs		11/29/18	0.00	0.00	Purchasing		NOV 27 2018
110	Packaging	30 pcs		11/29/18	0.00	0.00	Packaging2		NOV 27 2018
120	QC	30 pcs		11/29/18	0.00	0.00	QC6		38
130	Packaging	30 pcs		11/29/18	0.00	0.00	Packaging3		9-38
140	QC21-SA	30 Ea		11/29/18	0.00	0.00	QC21		9-38

Part Op 100 - Issue P/O: 04740 Possible Supplier: Essentra Supplier part#: KCL-208 C OF C is required
Descriptions: 120 - ****Inspect condition of threads****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
KCL-208	Cam Lever D2372-1	30 pcs (1 ea)	100-Purchasing	5130355

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	KCL-208	30	0	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 9:16 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S130360



Part: D2372-1

Job No: 186390

Serial No/Batch: S130360

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/22/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

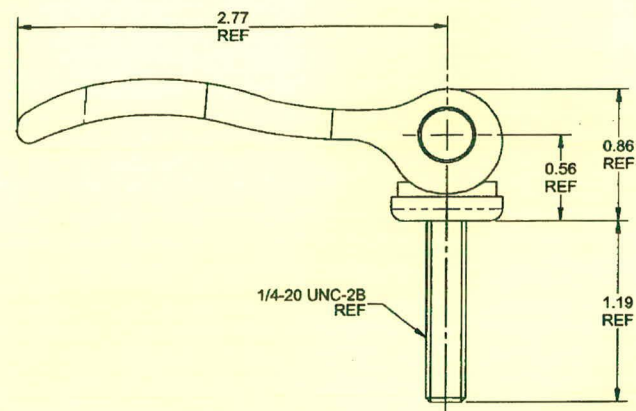
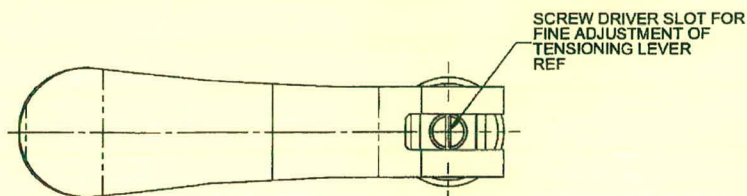


QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By	
					Lead hand / Supervisor Approval Verification	
					QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____						

SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186390MWS
1871-15

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED) McMASTER-CARR (ALTERNATE)	KCL-208 5720K52	HANDLE: ALUMINUM CAM WASHER: NYLON THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	0.10 lbs

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

RELEASED
2012-02-06
WP

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	BP	DRAWING NO. D2372	REV. B
CHECKED	BP	SHEET 2 OF 2	
MFG. APPR.	BP	TITLE	SCALE
APPROVED	BP	QUICK RELEASE	NTS
DE APPR.	BP	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.01.31		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041740**

Supplier: ESS001-VU
Essentra Components
62919 Collection Centre Drive
Chicago, IL 60693-0629 USA
Phone: 800 253 0421
Fax: 231-767-3961

PO No: PO041740
PO Date: 11/15/18
Due Date: 11/29/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: COD
Freight Terms:
Special Comments:

E-MAILED
NOV 16 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	186390	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	11/29/18	30 pcs	0 pcs	30 pcs	\$33.0504/pcs	\$991.51
Grand Total:												\$991.51

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 11/15/18 11:40 AM dart.tsimiklis.chrisoula

10
11
12



Essentra Components
2538 Speers Road, Unit 7
Oakville, ON L6L 5K9
Phone: 905-825-0134
Fax: 905-825-2919
www.essentracomponents.com

Packing List
LOAD NUMBER 216589
SID/INV 65425
CUSTOMER PO PO041740
ORDER NUMBER 2800398
CARRIER Fed Ex Standard Overnight
SHIP DATE 11/20/18
FOB DESCRIPTION COL

SOLD TO 422854

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

DELIVERY TO 422854

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

LINE NO	PART NO DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT	
1	KCL-208 CAM LEVER 2.77 SS ADJ CAM LEVER 1/4-20 X 1.18 STUD Cust Order #: PO041740 Country Of Origin: DE FED EX ACCT # 1517-9324-0	30.000	30.000	30	4.80	5.80	DAS 38 9-89

All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale>, as amended from time to time, and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

Certificate of Compliance

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Rick Simon

Quality Assurance Manager

